LG Water Solutions





Key Features

- Enhanced chemical durability for wide cleaning pH range (1–13)
- · Superior salt rejection
- Optimized membrane surface hydraulics
- · Reduced differential pressure

Main Benefits

- · High permeate water quality
- Effective cleaning performance
- Stable performance recovery after cleanings
- Reduced energy consumption and total cost of plant ownership

Ideal Applications

- · Industrial process water
- · Municipal drinking water
- Water reuse
- ZLD/MLD

This product is certified to NSF/ANSI/CAN Standard 61 for drinking water systems

Product Data Sheet

LG BW 400 R Dura

Highly durable brackish water RO membrane with superior salt rejection and an advanced 34 mil low dP feed spacer technology

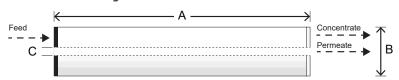
Performance Specifications

Specification	Unit	Test Condition A	Test Condition B
Permeate Flow Rate	GPD (m³/d)	11,000 (41.6)	11,500 (43.7)
Stabilized Salt Rejection	%	99.7	99.74
Minimum Salt Rejection	%	99.6	99.65
Active Membrane Area	ft² (m²)	400 (37)	
Feed Spacer Thickness, Type	mil	34, low dP	

The specifications outlined above are normalized performances based on the following test conditions:

- Test Condition A: 2,000 ppm NaCl, 225 psi (15.5 bar), 25°C (77°F), pH 7, Recovery 15%
- Test Condition B (referential only): 1,500 ppm NaCl, 225 psi (15.5 bar), 25°C (77°F), pH 7, Recovery 15%
- Permeate flow rates for individual elements may vary by +20/-15%

Dimensions and Weight



	Dimensions: mm (in)		Wet Weight: kg (lbs)
Α	В	С	
Element Length	Element O.D.	Core Tube I.D.	16 (35)
1,016 (40)	200 (7.9)	28.6 (1.125)	-

All dimensional information is indicative and for reference only. Please contact LG Water Solutions for detailed technical specifications.

Operating Specifications

Specification	Unit	Value
Maximum Applied Pressure	psi (bar)	600 (41.3)
Maximum Chlorine Concentration	ppm	< 0.1
Maximum Operating Temperature	°C (°F)	45 (113)
pH Range, Continuous Operation		2-11
pH Range, Cleaning		1–13
Maximum Feed Water Turbidity	NTU	1.0
Maximum Feed Water SDI ₁₅		5.0
Maximum Feed Flow	gpm (m³/h)	75 (17)
Maximum Pressure Drop (ΔP) for Each Element	psi (bar)	15 (1.0)

The Membrane Elements performance is expressly conditioned on Buyer's storing, installing, operating, and maintaining Product in accordance with industry accepted good practices and Seller's written instructions provided in the Seller's Technical Manual, which consists of LG Chem, Ltd Technical Service Bulletins ("TSB") and Technical Applications Bulletins ("TAB") and may be viewed and downloaded at www.lgwatersolutions.com. The information and data contained herein are deemed to be accurate and reliable and are offered in good faith, but without guarantee of performance. LG Chem assumes no liability for results obtained or damages incurred through the application of the information contained

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